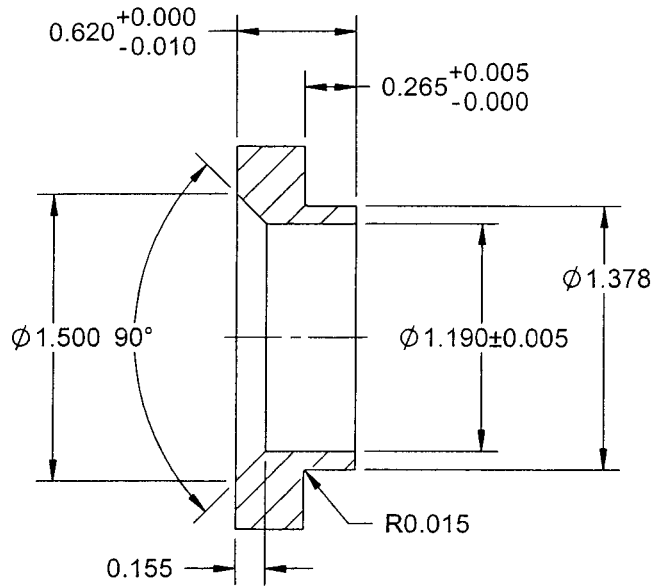


DART AEROSPACE LTD		Work Order:	72852
Description: D3233-1/-3 Custom Paint.		Part Number:	D3233-1/-3.
Dwg: D3233 Rev A.		Qty:	40
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	KJ	05.03.30	40
2	FP	Remove all D3233-1/-2 From Stock & Record Batch # D3233-1 B22718. Qty 20 D3233-3 B22878 Qty 20	Jim	05.03.30	40
3	FP	Powder Coat FIRE RED (Ref 4.3.5.10) AS PER DART QSI 005 4.3.	M	05.04.04	40
4	QC	Inspect Powder Coat	U	05.04.07	40
5	ST	Identify & Stock.	U	05.04.07	40
6	AC	Cast. 40.22	Suc	05.04.08	40
7	DC	Close w/o Level 21.	KJ	05.04.12	40

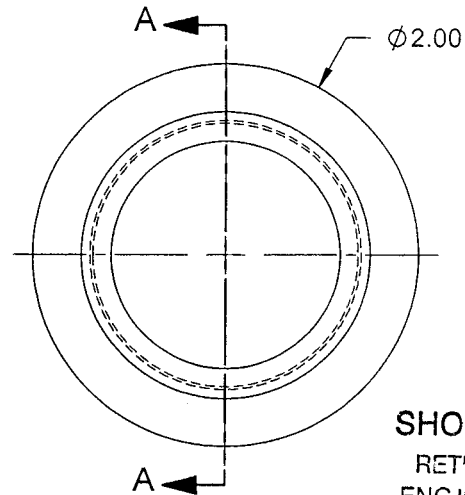
Rev	Date	Change	Revised By	Approved
A		New issue		

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3233	REV. B SHEET 2 OF 3
DATE 05.03.08		TITLE WHEEL ASSEMBLY	SCALE 1:1



SECTION A-A

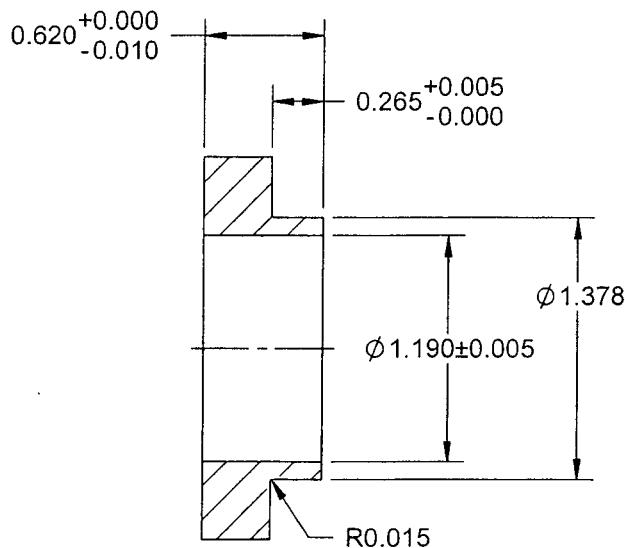
D3233-1 INSIDE WASHER



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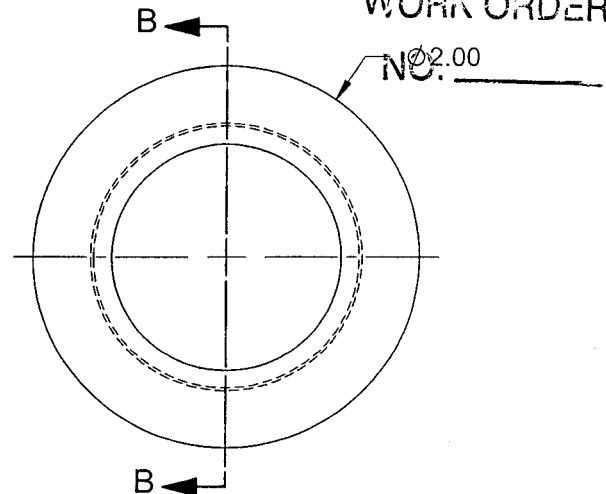
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WITHOUT NOTICE

WORK ORDER



SECTION B-B

D3233-3 OUTSIDE WASHER



NOTES:

- 1) MATERIAL: AISI 1020-1025 ROUND TUBING PER MIL-T-5066 OR ASTM A513-00 MT1020 SRA OR AMS 5075 OR AMS 5077, COLD DRAWN, SEAMLESS (REF. DART SPEC. M1020TR)
- 2) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

PRELIMINARY ISSUE

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